

Field reversing a General Lock PL3/4/553 Padlock from Key Retaining (KR) to Non-Key Retaining (NKR)



Install a 7-pin SFIC core. Use it to unlock the padlock



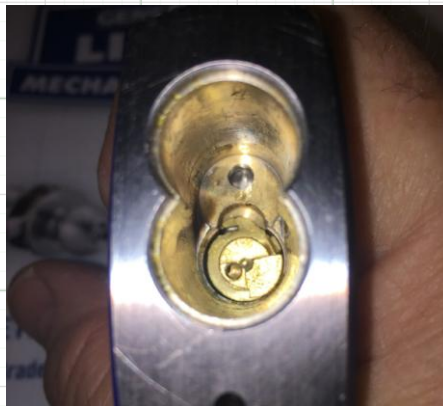
Remove the rotation plate retaining screw. Relock the padlock



Remove 7-pin SFIC core. The rotation plate and driver will come with it



Using a 1.5mm Allen wrench, turn set screw Clockwise to open the shackle. Then turn set screw counter clockwise to remove the key retaining set screw.



The padlock is now non-key retaining



Re-install the 7-pin SFIC core, rotation plate and driver. Lock the core into place



Re-install the retaining screw. Remove the core.